Product Description

EXTREME NAIL STICKS™ are specially formulated, fast setting epoxy putty, designed to fill and repair cracks and holes in PVC lumber, in both interior and exterior environments.

After 2 – 3 hours EXTREME NAIL STICKS™ can be sanded, drilled, sawed, & painted. EXTREME NAIL STICKS™ are sold in 4-ounce sticks, and comes in a re-sealable plastic tube to help maintain a longer self-life. Each handy stick contains pre-measured portions of resin and hardener. No more measuring required!

Why Should You Select This Adhesive?

- Easy to Use
- Off-White Color
- Fills Holes
- No Measuring
- No Solvents or VOC’s After Curing
- UV Resistant
- Sandable & Paintable
- No Shrinkage after Curing
- Weatherproof
- Resists Yellowing
- Doesn’t Sag

FOR USE AS A FILLER ONLY. FOR STRUCTURAL APPLICATIONS, USE ORIGINAL PVC TRIMWELDER EITHER FAST OR SLOW CURE

Contact an EXTREME ADHESIVES® Adhesive Applications Specialist for further recommendations on adhesive selection.

Physical Properties

Typical Uncured Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Viscosity</td>
<td>Putty</td>
</tr>
<tr>
<td>Density</td>
<td>13.4 lb/gal</td>
</tr>
<tr>
<td>Color</td>
<td>Off-White</td>
</tr>
<tr>
<td>Non-volatile Content</td>
<td>100%</td>
</tr>
<tr>
<td>Shrinkage</td>
<td>&lt; 1%</td>
</tr>
</tbody>
</table>

Typical Cured Properties (SOLID)

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Shore D Hardness</td>
<td>65</td>
</tr>
<tr>
<td>Adhesive Testing on PVC</td>
<td>PVC</td>
</tr>
<tr>
<td>Lap Shear Strength On PVC (1” x 1” x 1/16”)</td>
<td>350 lbs (2.5 Mpa)</td>
</tr>
</tbody>
</table>

Instructions For Use

Before applying, scuff & clean surface area to be repaired.

1. Cut or twist off required amount.
2. Knead the putty with fingers, until color is uniform.
3. Fill cracks & nail holes using a putty knife or fingers within 10 minutes after mixing.
4. Remove excess material before hardening begins.
5. Wash hands after use
6. Read MSDS before using

For best results warm EXTREME NAIL STICKS™ to room temperature and moisten fingers for easier mixing & application. Open time is 20 – 25 minutes, functional cure in 2 – 3 hours.

Shelf Life

Shelf Life is 24 months when properly stored in an unopened container in a cool, dark area between 55°F to 75°F.

Part Numbers: EXT-NS-4OZ.