



BEAD LENGTH CHART

1:1 Mix Ratio	1/4 Inch Wide Half Round Bead	3/8 Inch Wide Half Round Bead	1/2 Inch Wide Half Round Bead	5/8 Inch Wide Half Round Bead
50ML Cartridge	124"	55"	31"	20"
250ML Cartridge	620"	275"	155"	100"
400ML Cartridge	995"	442"	248"	159"

Conversions:

50 ML	=	1.69 oz.
250 ML	=	8.45 oz.
400 ML	=	13.52 oz.

Use the above chart to determine the approximate bead length. To calculate cost of adhesive per part, divide the cost of cartridge, or gallon by the appropriate bead length shown above, then multiply by the length of bond line on the part in inches.

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